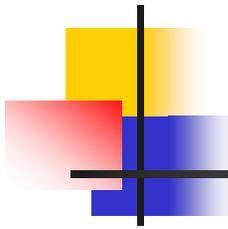




Combustible Gas Detection Products



Sensor Electronics Corporation

Sensor Electronics Corporation (SEC) began in 1991 with the development of a highly intelligent gas detection system designed to reduce installation cost and provide superior gas sensing technology. The core personnel of our company have history in fire and gas detection over thirty years. The SEC gas detection products serve a wide range of industrial markets. Our vast user list identifies major companies that rely on Sensor Electronics to protect capital investments and monitor for a safe working environment for their workers. SEC has product certifications from Canadian Standards Association (CSA) Nationally Recognized Testing Laboratory.

Our ongoing research and development of new products along with special product applications, the ability to not only listen, but actually understand customers needs will continue to keep Sensor Electronics Corporation the innovative leader in the gas detection and fire protection industry.

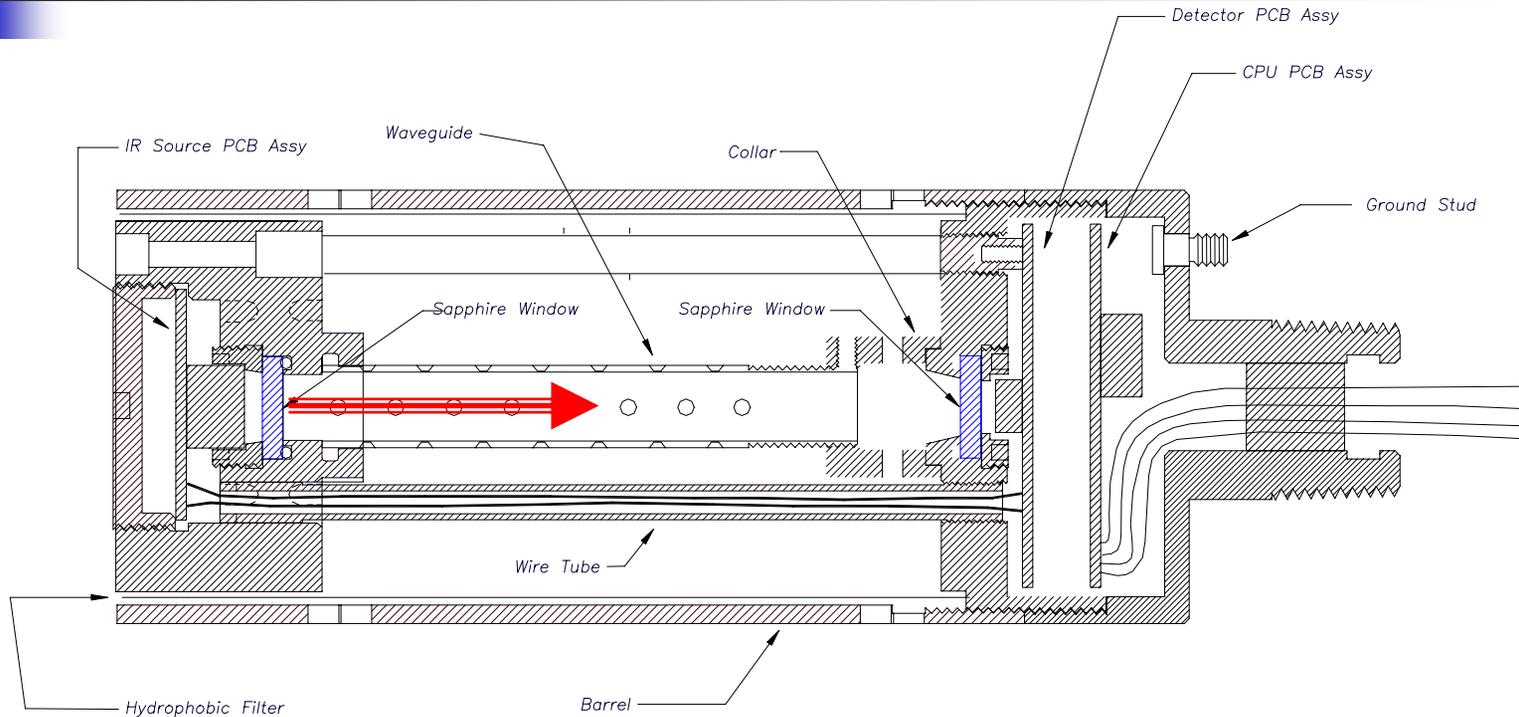
SEC Millennium Infrared Gas Detector

❖ Infrared Patented sensing technology

- ❖ Virtually maintenance free
- ❖ Low cost of ownership, over five years operating life
- ❖ Immune to poisoning and etching
- ❖ Explosion proof Class 1, Div. 1, Groups. B,C,D
- ❖ Performance Approved
- ❖ Explosion proof
- ❖ Compact & lightweight
- ❖ Fast response time
- ❖ Smart calibration
- ❖ Self-compensating optical bench
- ❖ No moving parts
- ❖ Heated optical chamber
- ❖ Low power consumption
- ❖ Operates in constant hydrocarbon background
- ❖ Operates in anaerobic atmospheres
- ❖ Fault indications for all failure states
- ❖ Routine calibrations are not required
- ❖ 4 to 20 mA output
- ❖ 0 to 100% LFL detection range
- ❖ 0 to 100% Volume methane detection range
- ❖ Can be coupled with SEC transmitter for network applications
- ❖ Optional model for CO₂ (0-1% to 0-5% volume)



SEC Millennium Internal Diagram



❖ *Infrared Source*

❖ *Black Body*

- ❖ *No wear out mechanism*
- ❖ *Generates heat for optical chamber*

❖ *Straight optical path*

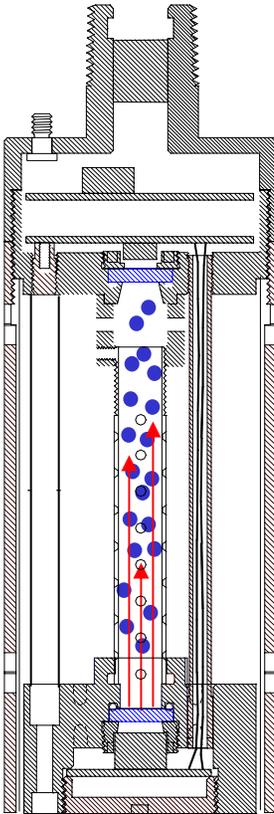
- ❖ *No Mirrors*
- ❖ *No Beam Splitters*
- ❖ *No Mechanical Choppers*

❖ *Dual Channel Detector*

❖ *Automatically Self Compensates for:*

- ❖ *Dirty optics*
- ❖ *Temperature*

SEC IR Absorption Operation



- ❖ *Gas molecules enter gas sensor's optical chamber*
- ❖ *Gas molecules absorb infrared energy*
- ❖ *4-20 mA output increases*

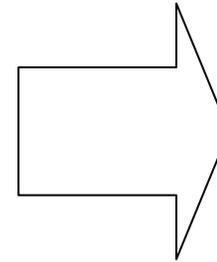
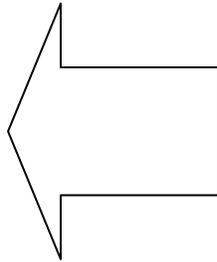
SEC 3100 "Universal" Transmitter

- ❖ *Explosion Proof*
- ❖ *Back lighted LCD Display*
- ❖ *Low Cost*
- ❖ *Plug and play toxic, oxygen and combustible gas sensors*
- ❖ *Self-check system*
- ❖ *Internal Real time clock*
- ❖ *4-20 mA output (sourced 3 wire)*
- ❖ *RS-485 Interface Modbus® (Isolated)*
- ❖ *Optional alarm and fault relays*
- ❖ *Non-intrusive programming interactive menus*
- ❖ *Non-intrusive calibration (magnetic switches)*
- ❖ *Removable, non-volatile, time stamped Data Card*
- ❖ *Optional IS barrier for toxic gas sensors*
- ❖ *Digital communication link to SEC 3000 and SEC Millennium Gas Detectors 2000 feet away*
- ❖ *Multi port housing for easy installation*



Dual Microprocessors

Display Processor
writes to the LCD,
I/O for magnetic switches, LEDs,
R/W interface to gas sensor



Network Processor
R/W interface to RS485 Network

The SEC 3100 uses two (2) microprocessors for added reliability.

SEC 3100 Gas Detectors

ISOLATED RS-485
MODBUS

ONE-PERSON
CALIBRATION

EXPLOSION-PROOF

INTRINSICALLY SAFE
SENSOR

REMOTE-MOUNT
2000+ FEET



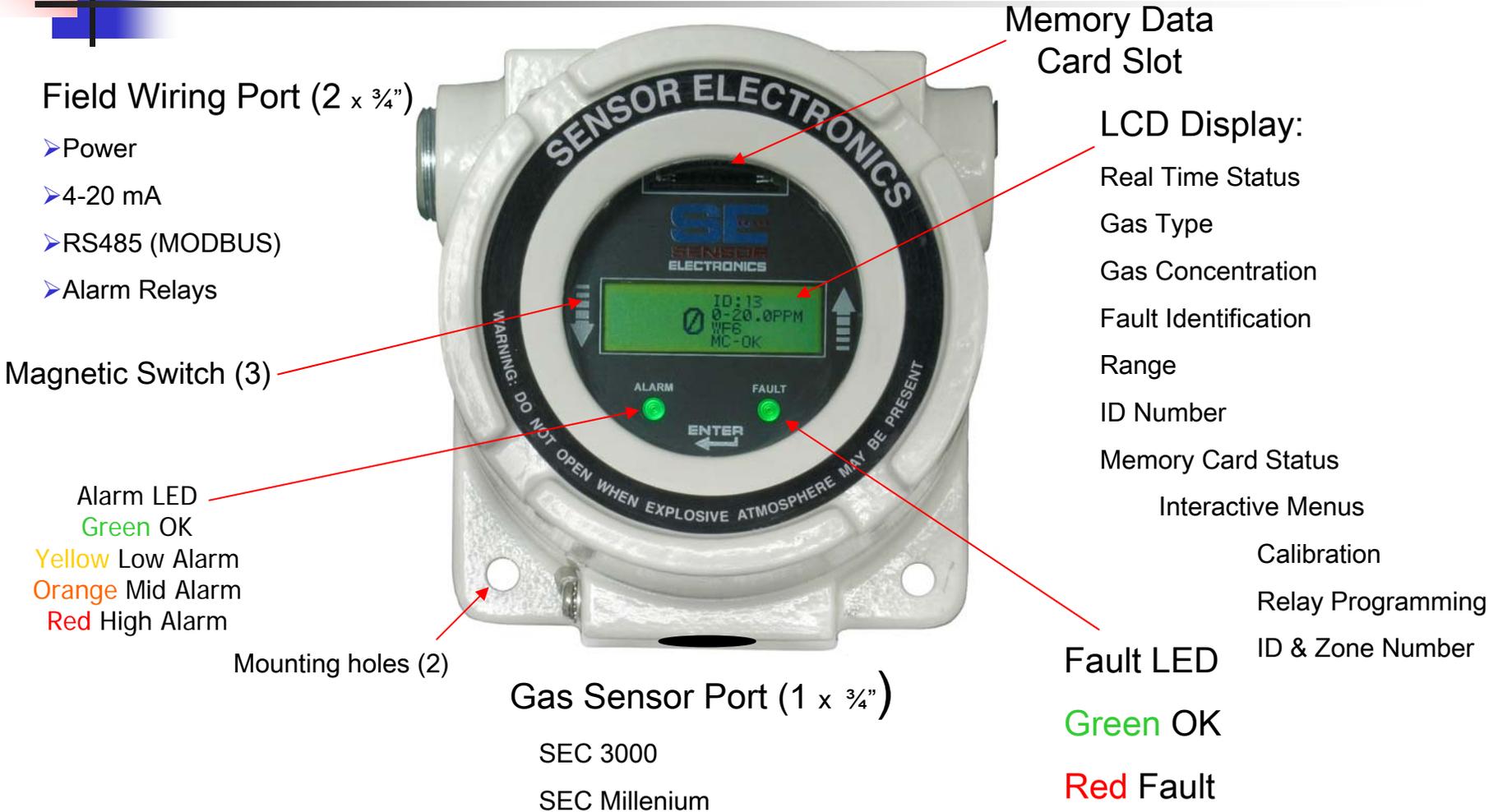
DATA LOGGING
MEMORY CARD

RELAYS
4-20mA OUTPUTS

INTERCHANGABLE
TOXIC GAS SENSOR

STAND-ALONE
GAS DETECTOR

SEC 3100 Transmitter



Field Wiring Port (2 x 3/4")

- Power
- 4-20 mA
- RS485 (MODBUS)
- Alarm Relays

Magnetic Switch (3)

- Alarm LED
- Green OK
 - Yellow Low Alarm
 - Orange Mid Alarm
 - Red High Alarm

Mounting holes (2)

Gas Sensor Port (1 x 3/4")

- SEC 3000
- SEC Millenium

Memory Data Card Slot

LCD Display:

- Real Time Status
- Gas Type
- Gas Concentration
- Fault Identification
- Range
- ID Number
- Memory Card Status

Interactive Menus

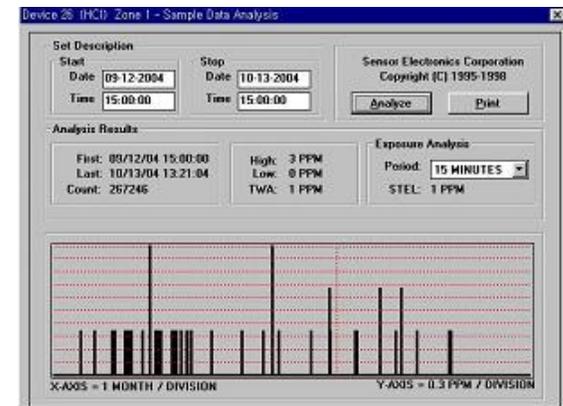
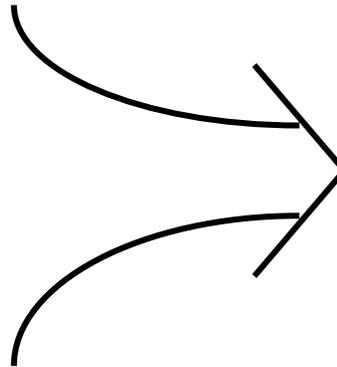
- Calibration
- Relay Programming
- ID & Zone Number

Fault LED

- Green OK
- Red Fault

Data Logging

The SEC 3100 has an internal memory card for data logging. The memory card records any gas concentrations, alarms, faults, calibration date and sensor changes.

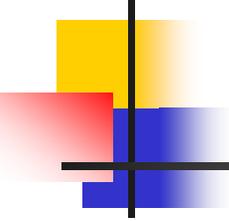


The information can read from the memory card and down loaded to a PC to generate a report. The memory card also provides data back up in case the main monitoring system fails.

SEC 3100 Combustible



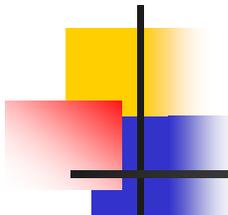
The SEC 3100 can be mated to the SEC Millennium for detection of combustible hydrocarbon gases such as methane, propane, butane, hexane, isopropyl alcohol, diesel etc.



Feature Summary

SEC 3100

1. Explosion proof enclosures can be used in almost any location.
2. Gas sensors can be remotely mounted up to 2000 feet from SEC 3100.
3. Universal transmitter with “plug and play” type sensors.
4. Digital communication between gas sensor and SEC 3100 provides fast reliable communication.
5. Smart sensors provide operating parameters to “universal” SEC 3100.
6. Built in noise filters to reject RFI/EMI interferences.
7. Dual processors provide independent but interactive display and network communications.
8. Multiple outputs 4-20 mA, relays, RS485 provides the customer with a variety of installation options.
9. Self diagnostics provides internal self checks on hardware.



User List

Chemical

Ciba Giegy Corporation
 Dead Sea Works
 E.I. Dupont
 Elf Atochem
 ISK Biosciences
 LaRoche Chemical
 Makhteshim Chemical Works
 Mobil Oil
 Monsanto
 Morton Specialty Chemicals
 Pao An Fire Equipment
 Parsons Electric
 Quaker Chemical B.V.
 Rotem Amfert Chemicals

Semiconductor

Advanced Circuits
 Cypress Semiconductors
 Intel
 LG
 Motorola
 Rosemount
 Samsung
 Shin Etsu Semiconductor
 SHQ Company

Industrial

3M Company
 Aeromet
 AES Warrior Run
 Alliant Techsystems
 Chemithon
 Dunlop
 Ecogas Cryogenics
 Encon Services
 Federal Cartridge
 Federal Molding Company
 Fogel Commercial Refrigeration
 HazStor
 Johnson Controls
 Keeler Steel & Aluminum
 Mitsubishi Heavy Industries
 Onan Incorporated
 Polycell
 Sealed Air Corporation
 Sony Magnetic Tape
 State of Minnesota (Dept. of Health)
 Sunbelt Cement Balcones Plant
 Supernatant Cable Corporation
 U of M Mechanical Engineering Dept.
 University of Arkansas

Gas Transmission

Keyspan Energy
 Calpine Power
 Hanover
 Maxus YPF
 North Carolina Natural Gas
 PSE&G Burlington Station
 Shamrock Turbines

Transit

Anoka County Highway Department
 Colorado DOT (Eisenhower Tunnel)
 DART (Dallas Rapid Transit)
 Houston Metro Transit
 Long Island Railroad
 Minneapolis International Airport
 Pierce Transit
 State Farm Insurance

Telecom

Nextel
 ATT

Petrochemical

ARCO
 Arctic Fire & Safety
 Chevron
 Clark Refining
 Darien Chemical
 Diagnostic Chemicals
 Ibamatic S.A.
 PEMEX
 Petrobras
 Ultramar Refinery
 San Joaquin Refining
 Saudi ARAMCO
 Saudi ARAMCO Shell
 Technip
 China Oil Company

Water Treatment

Citizens Utilities Water Company
 City of Detroit
 City of Unalaska
 County of Sacramento
 Metropolitan Water District
 Monte Vista Water District
 NH Department of Water
 Onondaga County Water
 Southern California Water Co.

Medical

Boston Scientific
 COSMED
 Davis & Geek
 Ethicon
 Tyco Healthcare
 Guidant
 Sterigenics
 Sterile Systems
 XOMED
 Steritech
 Midwest Sterilization
 PCS / CATS
 Sims Portex
 Sterilization Services of Tennessee
 Steris Isomedix
 Mentor
 Cook Group
 US Surgical
 Sterile Technologies
 Johnson & Johnson
 Parter Medical
 Baxter
 Sterichem